



**Tecumseh**

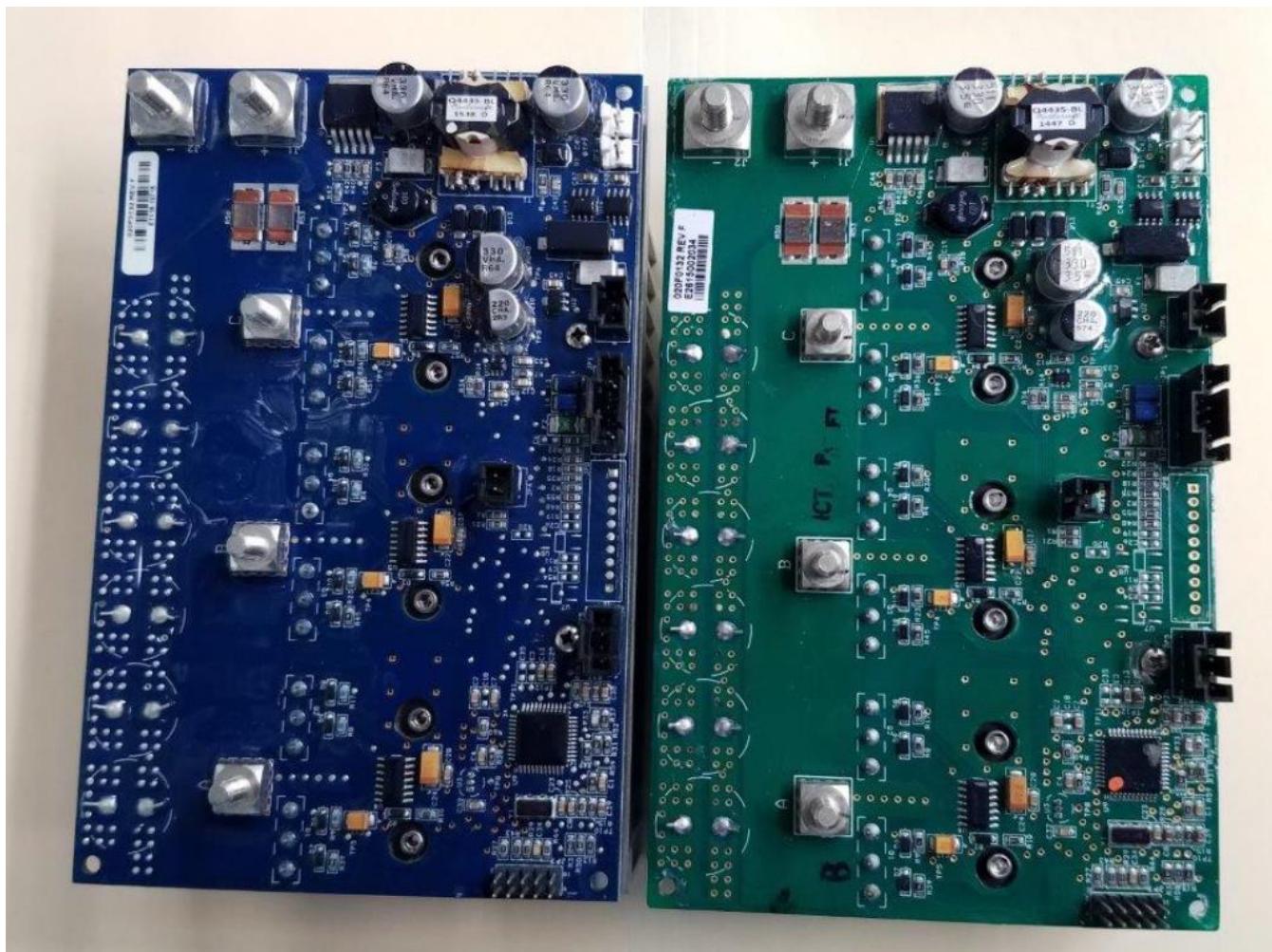


**MASTERFLUX**

From: North America Product Management Team  
To: Tecumseh / Masterflux Authorized Wholesalers and OEM's  
Date: February 9, 2017  
Subject: Product Update – 24/48V and 48V PCB Color

## PRODUCT BULLETIN

Tecumseh Products Company would like to inform our valued customers of a change to the appearance of our 24/48V and 48V Masterflux controllers. We are adding options to the color of the PCB. The current control board is shown on the left below. We will be adding the option to use the green color moving forward. This change has no effect on the fit, form, or function of the existing control board. There has been no change to the manufacturing process. We are still using the same manufacturing process that is used on all other Masterflux controller assemblies.



**CURRENT**

**OPTION**

**Tecumseh Products Company**

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February 9, 2017

Product Bulletin: 24/48V and 48V Controllers; PCB Color

### Description of Change and Timing

There will be no change to the existing Tecumseh/Masterflux part number. Below is a complete list of controller part numbers that will be supplied in both blue and green PCB colors.

Part Number	Part Number Description
025A0145	Assy, Controller, 24/48 VDC SIERRA
025F0149	Assy, Controller, 24/48 VDC SIERRA
025F0129	Assy, Controller, 24/48 VDC SIERRA
025A0148	Assy, Controller, 24/48 VDC SIERRA
025A0165	Assy, Controller, 24/48 VDC SIERRA
025F0216	Assy, Controller, 24/48 VDC SIERRA
025A0185	Assy, Controller, 24/48 VDC SIERRA
025F0199	Assy, Controller, 48 VDC SIERRA
025A0150	Assy, Controller, 48 VDC SIERRA
025A0220	Assy, Controller, 24/48 VDC SIERRA
025F0158	Assy, Controller, 48 VDC SIERRA
025F0152	Assy, Controller, 48 VDC SIERRA
025A0153	Assy, Controller, 48 VDC SIERRA
025A0157	Assy, Controller, 24/48 VDC SIERRA
025A0193	Assy, Controller, 24/48 VDC SIERRA
025A0238	Assy, Controller, 24/48 VDC SIERRA
025A0312	Assy, Controller, 24/48 VDC SIERRA
025F0211	Assy, Controller, 48 VDC SIERRA
025F0213	Assy, Controller, 24/48 VDC SIERRA
025F0318	Assy, Controller, 24/48 VDC SIERRA

### Questions

Should you have additional questions that have not been addressed, please do not hesitate to contact your local Tecumseh Sales Representative or Technical Service Team (800.211.3427). For more information on our Masterflux compressor series, please visit our website [masterflux.com](http://masterflux.com). You can also follow us on twitter @masterflux.